



52GB010 HIGH DENSITY POLYETHYLENE

FOR SMALL VOLUME BLOW MOULDED CONTAINERS

52GB010 is a High Density Polyethylene (HDPE) blow moulding grade . It possesses good die swell, weld line strength, impact strength and broad molecular weight distribution for easy processability. 52GB010 can readily be processed on most of the HDPE blow moulding lines.

Typical Characteristics*			
Property	Test Method	Unit	Typical Value**
Melt Flow Index (190°C/5.0 kg)	ASTM D1238	gm/10 min	1.0
Density (23°C)	ASTM D1505	gm/cm ³	0.952
Tensile Strength at Yield	ASTM D638	MPa	28
Elongation at Yield	ASTM D638	%	12
Flexural Modulus	ASTM D790	MPa	900
Notched Izod Impact Strength	ASTM D256	J/m	No Break
Vicat Softening Point	ASTM D1525	°C	127

*Typical Characteristics and not to be taken as specifications

**Mechanical Properties are on Injection Moulded Specimen

Applications

Upto 20L containers for lube oil, edible oil and adhesives, general purpose blow moulding.

Regulatory Information

- Meets the requirements stipulated in standard IS : 10146 on "Specification for Polyethylene for safe use in contact with foodstuffs, pharmaceuticals, and drinking water". It also conforms to the positive list of constituents as prescribed in IS : 10141. The grade and the additives incorporated in it also comply with the FDA:CFR Title 21, 177.1520, Olefin polymers.

Storage Recommendations

- Bags should be stored in dry/ closed conditions at temperatures below 50°C and protected from UV/ direct sunlight.